CORPORATION		<u> </u>	11011	mani		ertir.	icait	
	11-18-1994		STANDARD CALIBRATION			SPECIAL CALIBRATION		
MODEL 374		% FSPR	RUN 1	RUN 2		RUN 1	RUN 2	
SERIAL NO. 219	546							
24 VDC OUTPUT 4-20 mA FSPR 0-100 PSID		0 	4.018					
		C						
		E						
FULL SCALE PRESSURE	RANGE	G 80						
WIRING CONNECTIONS + INPUT		100	20.018					
	- INPUT	D 80						
	+ OUTPUT - OUTPUT	C 60						
PIN A PIN B	+PWR./SIG. -PWR./SIG.	E A 40 S						
PIN C PIN D	CALIBRATE CALIBRATE	I 20						
PINS E+F	NO CONN.	G						

PIBLD CALIBRATION PRESSURE= 80.125 PSI D

CALIBRATION CIRCUIT

An advantage of Viatran strain gage pressure sensors is that the gain or span of the readout system can be set without applying a known pressure input. The system setup can be accomplished by using a calibrate circuit as explained below.

INTERNAL CIRCUIT

Most sensor models are supplied with an internal shunt calibrate circuit either as a standard or by special order. If this sensor has the circuit included, it will be noted below. Simply shorting the proper pins will produce the calibration output signal listed.

EXTERNAL CIRCUIT

If the sensor does not include the calibration circuit, the same type calibration can be accomplished by connecting a resistor of the value indicated across the proper pins. This technique is accurate for cable lengths of up to 200 ft.

X	Transducer - In	ternal Calibrat	ion						
	Shorting pinsC		& D	will produce					
	a 16.822	mA	calibra	ation output signal.					
	Transducer - External Calibration								
	Connecting			ohms across					
	pins	&	,	will produce					
	a		calit	oration output signal.					
	Transmitter* - I	nternal Calibra	ition Circuit	and Switch					

cal 1 represents

with a reading

Cal 2 represents

with a reading

NOTE: All calibrations should be performed only after the transducer has been adjusted for zero at zero pressure.

See detailed instructions shipped with each unit.

WARRANTY

Viatran Corporation warrants that its products shall be free from defective partand workmanship for a period of twelve (12) months from date of original shipment provided that Viatran's obligation hereunder shall be limited to correcting any defective workmanship and/or replacing any defective material F.O.B. destination.

A repair is warranted ninety (90) days from repair date under conditions of original warranty period unless superseded by original warranty period. If inspection by the Company of such product does not disclose any defect of workmanship or material, the Company's regular charges will apply. This warranty carries no liability, either expressed or implied, beyond our obligation to replace the unit which carries the warranty. This warranty is in lieu of all other warranties of merchantability or fitness. No allowance will be made for any expense incurred for correcting any defective workmanship and/or material without written consent by Viatran. Unit must be shipped to the Company, transportation prepaid, and return authorization number shipped to the Company, transportation prepaid, and return authorization number must be referenced on the package to assure acceptance at our shipping dock. Prices

The Company shall not be liable for and the Purchaser assumes and agrees to indemnify and save harmless the Company in respect to any loss or damage that ma arise through the use by the Purchaser, or others, of any of the Company's product. This warranty is void if the product is subjected to misuse, accident, neglect of improper application, installation or operation. This warranty is void if prior defects imaterials or workmanship repairs are made by anyone except Viatran or its authorized service agency. service agency

REPAIR

4.004

Most Viatran sensors have been designed to be easily repaired and recalibrated in necessary. If a failure occurs, the sensor should be returned to the factory for inspection and testing. If the sensor failure is covered by our one year warranty policy, the unit wil be repaired as necessary and reshipped without delay. Sensors usually not covered by warranty can be repaired within four to six weeks for approximately thirty to sixty pe cent of the purchase price. Simple repairs can often be made for minimum charge Units should be returned to the attention of the Repair Department, after obtaining return authorization number from the customer service desk at (716) 773-1700.

300 INDUSTRIAL DRIVE grand Island NEW YORK 1407 PHONE 716 773 1700 • FAX 716 773 2488 QUALITY ASSURANCE

DEBRA BUNCE

Q.A.A.

DB11-18-94